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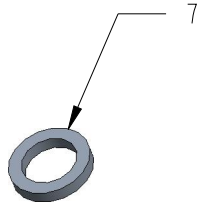
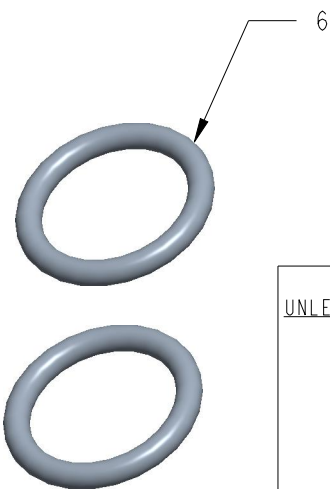
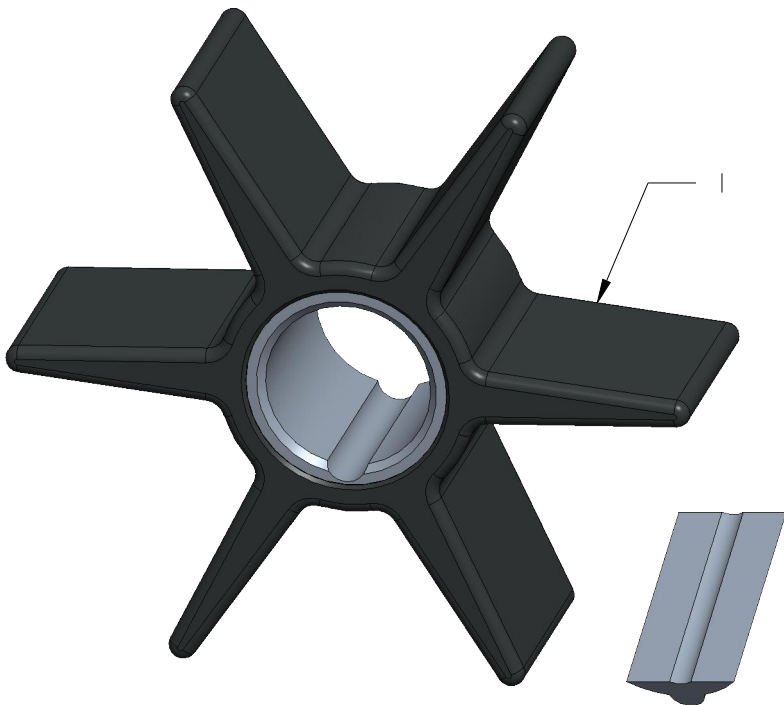
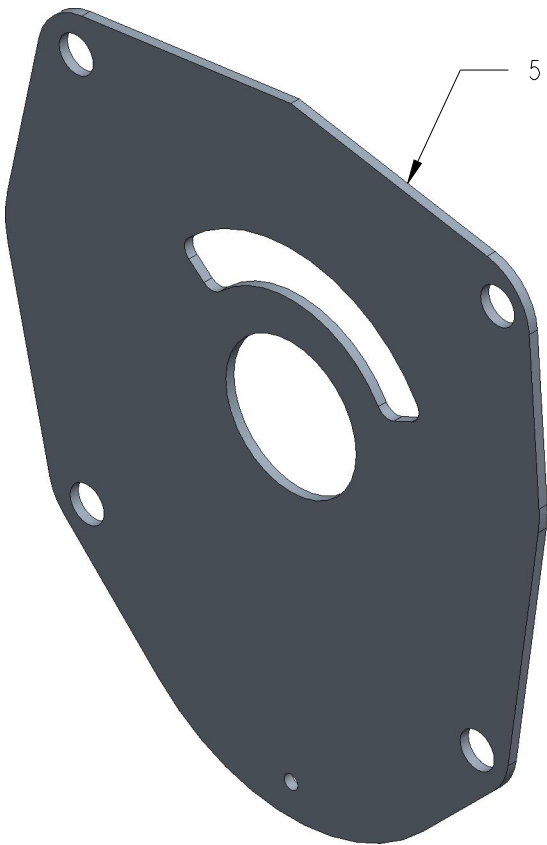
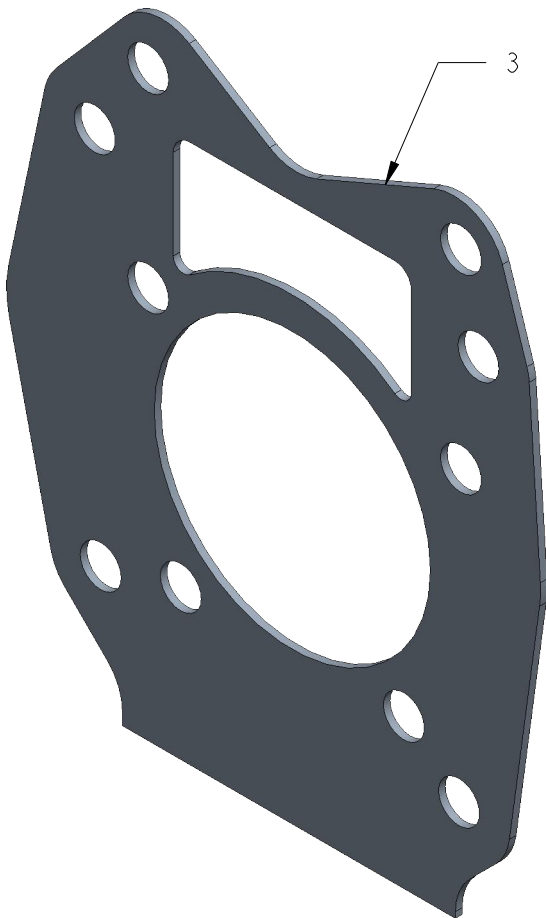
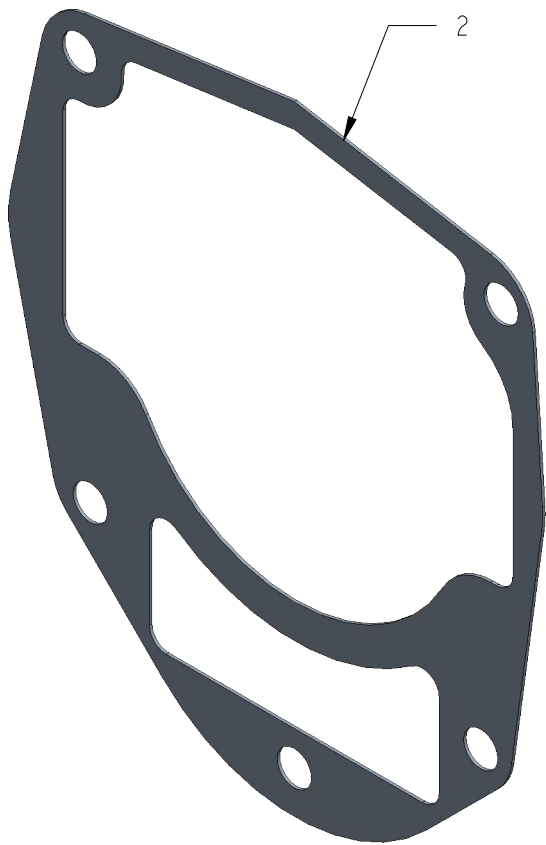
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REVISIONS					
REV	DESCRIPTION		DATE	DRW	CHK APP
A	New Drawing		11/11/2022	SS	SS BM

7	118-2944	Seal Ring	1
6	118-7420	O-Ring	2
5	118-3122	Impeller Plate	1
4	118-2566	Impeller Gasket	1
3	118-2565	Impeller Gasket	1
2	118-2564	Impeller Gasket	1
1	118-3056	Impeller	1
ITEM	PART NUMBER	DESCRIPTION	QTY

UNLESS OTHERWISE SPECIFIED:

TOLERANCES:

X/X = ±1/16
X.X = ±0.06
X.XX = ±0.03
X.XXX = ±0.005

X° = ±3°
X.X° = ±1°

BREAK SHARP EDGES 0.010
STANDARD SURFACE FINISH 125

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS IN INCHES

3RD ANGLE PROJECTION

	NAME:	DATE:
DRAWN:	Shad Schoen	11/11/2022
APPROVED:	B.Maulding	11/11/2022

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SIERRA

TITLE: Impeller Repair Kit		
PROJECT:	DRAWING NO. 118-3214	REV A
SCALE: 1:1	SIZE: B	SHEET 1 OF 1

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